



# ALL SHORE INDUSTRIES, INC.

## SPECIFICATION FOR LIQUID CRYSTAL DISPLAY MODULE

**MODEL #:** ASI-E-204BS-FD-S/X

Item	Dimension	Unit
Number of Characters	20 Characters x 4 Lines	-
Module dimension	77.0 x 47.0 x 9.1(MAX)	mm
View area	60.0 x 22.0	mm
Active area	55.1 x 17.56	mm
Dot size	0.46 x 0.42	mm
Dot pitch	0.51 x 0.47	mm
Character size	4.03 x 2.3	mm
Character pitch	4.51 x 2.78	mm
LCD type	STN, Positive, Reflective, Yellow green, Gray	
Duty	1/16	
View direction	6 or 12 o'clock	



**MODEL NO : ASI-E-204BS-FD-\_S/X**

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DATE	REVISED DRAWING NO.	SUMMARY

**All Shore Industries, Inc. One Edgewater Plaza, Staten Island, NY 10305**



**MODEL NO : ASI-E-204BS-FD-\_S/X**

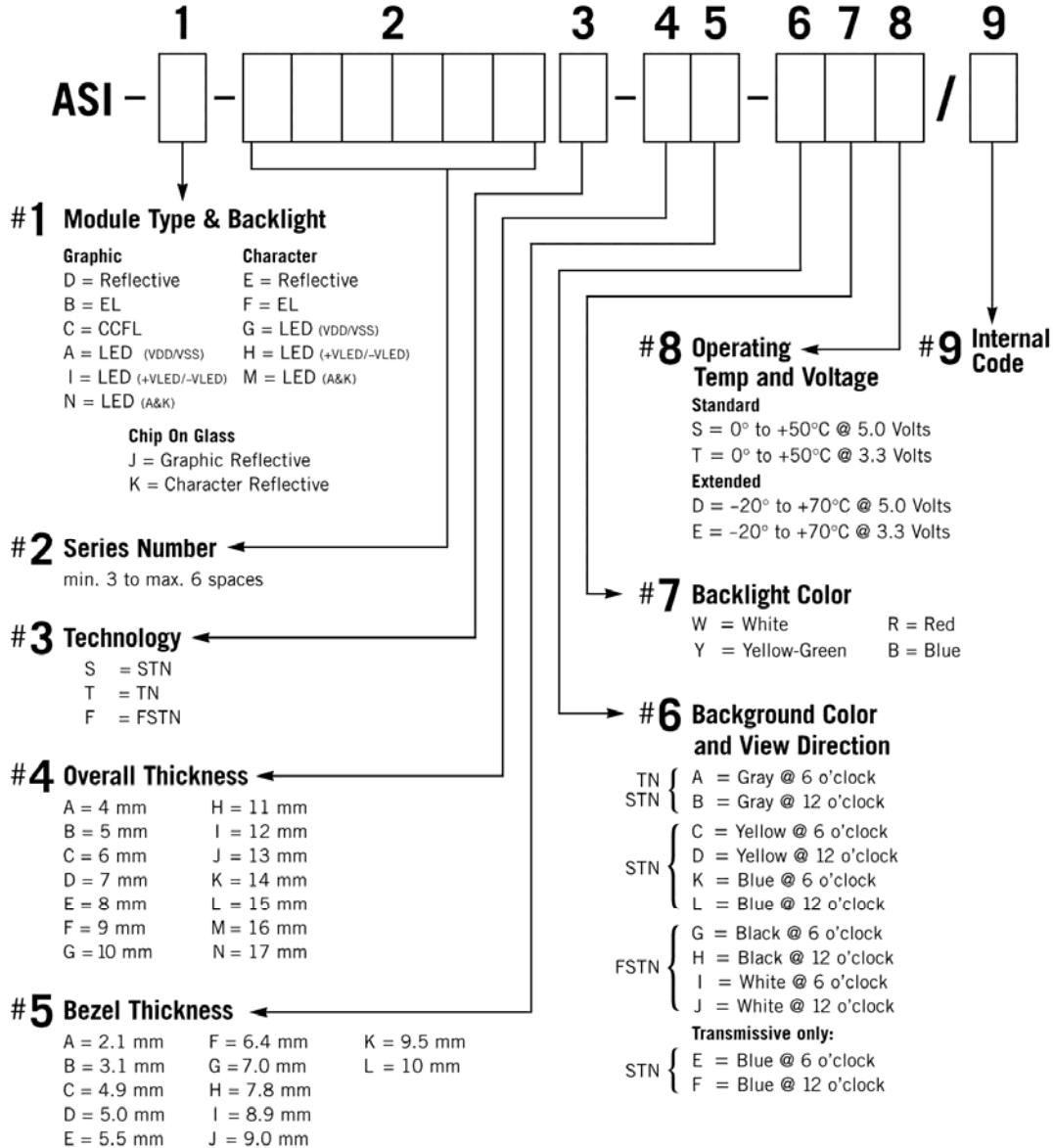
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**LCD MODULE PART NUMBERING SYSTEM**



NOTE: Some options may not be available in specific modules. Please contact your Sales Representative to check availability.



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### General Specification

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View direction	6 or 12 o'clock	

### Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	$T_{OP}$	0	-	+50	°C
Storage Temperature	$T_{ST}$	-10	-	+60	°C
Input Voltage	$V_I$	$V_{SS}$	-	$V_{DD}$	V
Supply Voltage For Logic	$V_{DD}-V_{SS}$	-0.3	-	7	V
Supply Voltage For LCD	$V_{DD}-V_0$	-0.3	-	13	V



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### Electrical Characteristics

Item	Symbol	Condition	Min	Typ	Max	Unit
Supply Voltage For Logic	$V_{DD}-V_{SS}$	-	4.5	-	5.5	V
Supply Voltage For LCD	$V_{DD}-V_0$	Ta=0°C	-	-	4.8	V
		Ta=25°C	-	4.5	-	V
		Ta=50°C	4.2	-	-	V
Input High Volt.	$V_{IH}$	-	2.2	-	$V_{DD}$	V
Input Low Volt.	$V_{IL}$	-	-	-	0.6	V
Output High Volt.	$V_{OH}$	-	2.4	-	-	V
Output Low Volt.	$V_{OL}$	-	-	-	0.4	V
Supply Current	$I_{DD}$	$V_{DD}=5V$	-	1.6	-	mA

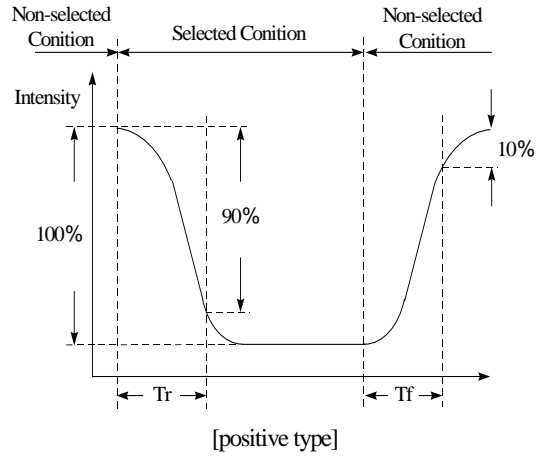
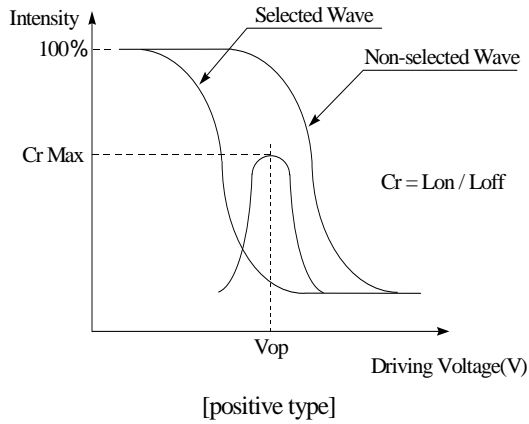
### Optical Characteristics

Item	Symbol	Condition	Min	Typ	Max	Unit
View Angle	(V) $\theta$	$CR \geq 2$	10	-	105	deg
	(H) $\phi$	$CR \geq 2$	-30	-	30	deg
Contrast Ratio	CR	-	-	3	-	-
Response Time	T rise	-	-	150	200	ms
	T fall	-	-	150	200	ms

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**Definition of Operation Voltage (Vop)**

**Definition of Response Time ( Tr , Tf )**



**Conditions :**

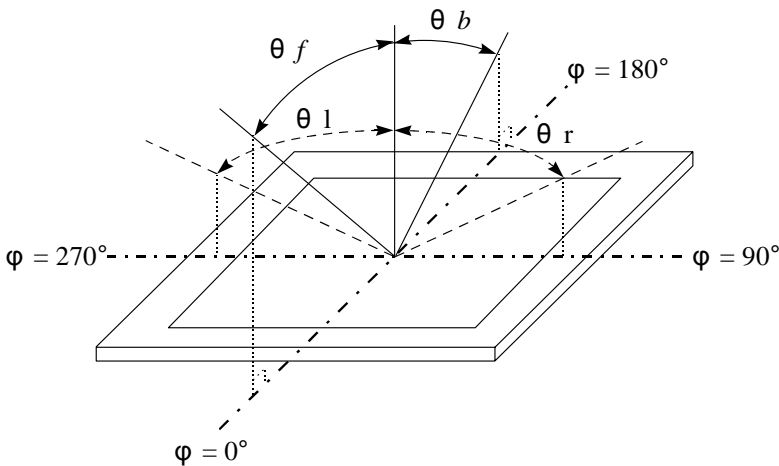
Operating Voltage : Vop

Viewing Angle( $\theta$  ,  $\phi$ ) :  $0^\circ$  ,  $0^\circ$

Frame Frequency : 64 HZ

Driving Waveform : 1/N duty , 1/a bias

**Definition of viewing angle( $CR \geq 2$ )**





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## Interface Pin Function

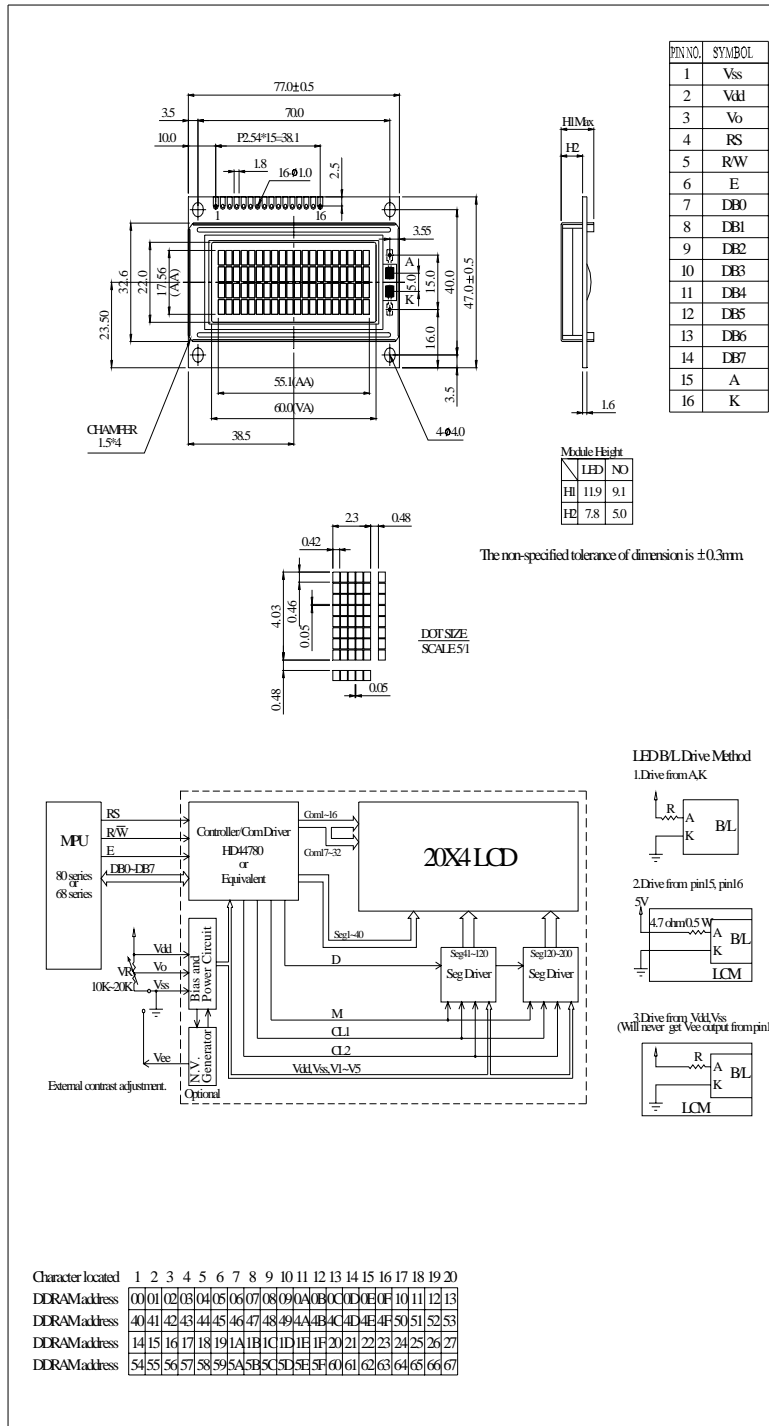
Pin No.	Symbol	Level	Description
1	V <sub>SS</sub>	0V	Ground
2	V <sub>DD</sub>	5.0V	Supply Voltage for logic
3	VO	(Variable)	Operating voltage for LCD
4	RS	H/L	H: DATA, L: Instruction code
5	R/W	H/L	H: Read(MPU→ Module) L: Write(MPU→ Module)
6	E	H,H→ L	Chip enable signal
7	DB0	H/L	Data bit 0
8	DB1	H/L	Data bit 1
9	DB2	H/L	Data bit 2
10	DB3	H/L	Data bit 3
11	DB4	H/L	Data bit 4
12	DB5	H/L	Data bit 5
13	DB6	H/L	Data bit 6
14	DB7	H/L	Data bit 7
15	A	-	NC
16	K	-	NC





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Contour Drawing & Block Diagram





## MODEL NO : ASI-E-204BS-FD-\_S/X

### Function Description

The LCD display Module is built in a LSI controller, the controller has two 8-bit registers, an instruction register (IR) and a data register (DR).

The IR stores instruction codes, such as display clear and cursor shift, and address information for display data RAM (DDRAM) and character generator (CGRAM). The IR can only be written from the MPU. The DR temporarily stores data to be written or read from DDRAM or CGRAM. When address information is written into the IR, then data is stored into the DR from DDRAM or CGRAM. By the register selector (RS) signal, these two registers can be selected.

RS	R/W	Operation
0	0	IR write as an internal operation (display clear, etc.)
0	1	Read busy flag (DB7) and address counter (DB0 to DB7)
1	0	Write data to DDRAM or CGRAM (DR to DDRAM or CGRAM)
1	1	Read data from DDRAM or CGRAM (DDRAM or CGRAM to DR)

#### **Busy Flag (BF)**

When the busy flag is 1, the controller LSI is in the internal operation mode, and the next instruction will not be accepted. When RS=0 and R/W=1, the busy flag is output to DB7. The next instruction must be written after ensuring that the busy flag is 0.

#### **Address Counter (AC)**

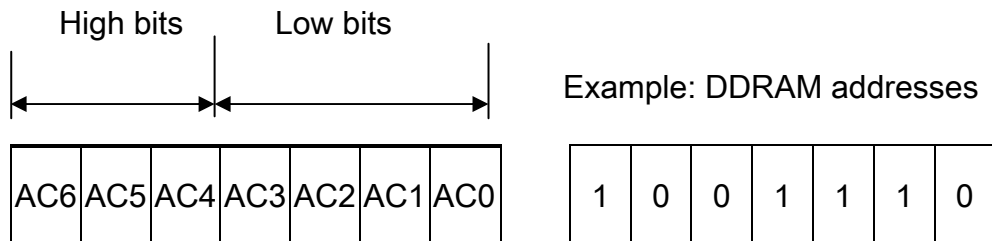
The address counter (AC) assigns addresses to both DDRAM and CGRAM



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**Display Data RAM (DDRAM)**

This DDRAM is used to store the display data represented in 8-bit character codes. Its extended capacity is 80×8 bits or 80 characters. Below figure is the relationships between DDRAM addresses and positions on the liquid crystal display.



AC  
(hexadecimal)



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Display position DDRAM address

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20

00	01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0E	0F	10	11	12	13
40	41	42	43	44	45	46	47	48	49	4A	4B	4C	4D	4E	4F	50	51	52	53
14	15	16	17	18	19	1A	1B	1C	1D	1E	1F	20	21	22	23	24	25	26	27
54	55	56	57	58	59	5A	5B	5C	5D	5E	5F	60	61	62	63	64	65	66	67

4-Line by 20-Character Display

### Character Generator ROM (CGROM)

The CGROM generate 5×8 dot or 5×10 dot character patterns from 8-bit character codes. See Table 2.

### Character Generator RAM (CGRAM)

In CGRAM, the user can rewrite character by program. For 5×8 dots, eight character patterns can be written, and for 5×10 dots, four character patterns can be written.

Write into DDRAM the character code at the addresses shown as the left column of table 1. To show the character patterns stored in CGRAM.



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Relationship between CGRAM Addresses, Character Codes (DDRAM) and Character patterns

Table 1.

For 5 \* 8 dot character patterns

Character Codes ( DDRAM data )		CGRAM Address		Character Patterns ( CGRAM data )		
7 6 5 4 3 2 1 0		5 4 3 2 1 0		7 6 5 4 3 2 1 0		
High Low		High Low		High Low		
0 0 0 0 * 0 0 0		0 0 0	0 0 0	* * *	0	Character pattern( 1 )
			0 0 1	* * *	0 0 0	
			0 1 0	* * *	0 0 0	
			0 1 1	* * *	0	
			1 0 0	* * *	0 0 0	
			1 0 1	* * *	0 0 0	
			1 1 0	* * *	0 0 0	
			1 1 1	* * *	0 0 0 0 0	
0 0 0 0 * 0 0 1		0 0 1	0 0 0	* * *	0 0 0	Character pattern( 2 )
			0 0 1	* * *	0 0 0	
			1 0 0	* * *	0 0 0	
			1 0 1	* * *	0 0 0 0 0	
			1 1 0	* * *	0 0 0 0 0	
			1 1 1	* * *	0 0 0 0 0	
			0 0 0	* * *	0 0 0 0 0	
			0 0 1	* * *	0 0 0 0 0	
			0 0 0	* * *		Cursor pattern
			0 0 1	* * *		
0 0 0 0 * 1 1 1		1 1 1	1 0 0			
			1 0 1			
			1 1 0			
			1 1 1			

For 5 \* 10 dot character patterns

Character Codes ( DDRAM data )		CGRAM Address		Character Patterns ( CGRAM data )		
7 6 5 4 3 2 1 0		5 4 3 2 1 0		7 6 5 4 3 2 1 0		
High Low		High Low		High Low		
0 0 0 0 * 0 0 0		0 0	0 0 0 0	* * *	0 0 0 0 0	Character pattern
			0 0 0 1	* * *	0 0 0 0 0	
			0 0 1 0	* * *	0 0 0 0 0	
			0 0 1 1	* * *	0 0 0	
			0 1 0 0	* * *	0 0 0	
			0 1 0 1	* * *	0 0 0	
			0 1 1 0	* * *	0	
			0 1 1 1	* * *	0 0 0 0 0	
			1 0 0 0	* * *	0 0 0 0 0	
			1 0 0 1	* * *	0 0 0 0 0	
1 0 1 0	* * *	0 0 0 0 0				
			1 0 1 0	* * *	0 0 0 0 0	Cursor pattern
			1 1 1 1	* * *	* * * * *	

■ : " High "



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Character Generator ROM Pattern

**Table.2**

Upper 4 bit Lower 4 bit	LLLL	LLLH	LLHL	LLHH	LHLL	LHLH	LHHL	LHHH	HLLL	HLLH	HLHL	HLHH	HHLL	HHLH	HHHL	HHHH
LLLL	CG RAM (1)			0	1	2	3	4				5	6	7	8	9
LLLH	(2)	.	!	1	2	3	4				5	6	7	8	9	0
LLHL	(3)	"	#	2	3	4	5				6	7	8	9	0	1
LLHH	(4)	@	A	B	C	D	E				6	7	8	9	0	1
LHLL	(5)	\$	%	4	5	6	7				8	9	0	1	2	3
LHLH	(6)	%	6	7	8	9	0				1	2	3	4	5	6
LHHL	(7)	0	1	2	3	4	5				6	7	8	9	0	1
LHHH	(8)	1	2	3	4	5	6				7	8	9	0	1	2
HLLL	(1)	C	D	E	F	G	H				9	0	1	2	3	4
HLLH	(2)	S	T	U	V	W	X				9	0	1	2	3	4
HLHL	(3)	*	8	9	0	1	2				3	4	5	6	7	8
HLHH	(4)	+	8	9	0	1	2				3	4	5	6	7	8
HHLL	(5)	.	<	U	V	W	X				9	0	1	2	3	4
HHLH	(6)	-	=	M	N	O	P				9	0	1	2	3	4
HHHL	(7)	.	>	N	O	P	Q				9	0	1	2	3	4
HHHH	(8)	/	?	Q	R	S	T				9	0	1	2	3	4



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### Instruction Table

Instruction	Instruction Code										Description	Execution time (fosc=270Khz)
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0		
Clear Display	0	0	0	0	0	0	0	0	0	1	Write "00H" to DDRAM and set DDRAM address to "00H" from AC	1.53ms
Return Home	0	0	0	0	0	0	0	0	1	-	Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.	1.53ms
Entry Mode Set	0	0	0	0	0	0	0	1	I/D	SH	Assign cursor moving direction and enable the shift of entire display.	39μ s
Display ON/OFF Control	0	0	0	0	0	0	1	D	C	B	Set display (D), cursor (C), and blinking of cursor (B) on/off control bit.	39μ s
Cursor or Display Shift	0	0	0	0	0	1	S/C	R/L	-	-	Set cursor moving and display shift control bit, and the direction, without changing of DDRAM data.	39μ s
Function Set	0	0	0	0	1	DL	N	F	-	-	Set interface data length (DL:8-bit/4-bit), numbers of display line (N:2-line/1-line)and, display font type (F:5×11 dots/5×8 dots)	39μ s
Set CGRAM Address	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0	Set CGRAM address in address counter.	39μ s
Set DDRAM Address	0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Set DDRAM address in address counter.	39μ s
Read Busy Flag and Address	0	1	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.	0μ s
Write Data to RAM	1	0	D7	D6	D5	D4	D3	D2	D1	D0	Write data into internal RAM (DDRAM/CGRAM).	43μ s
Read Data from RAM	1	1	D7	D6	D5	D4	D3	D2	D1	D0	Read data from internal RAM (DDRAM/CGRAM).	43μ s

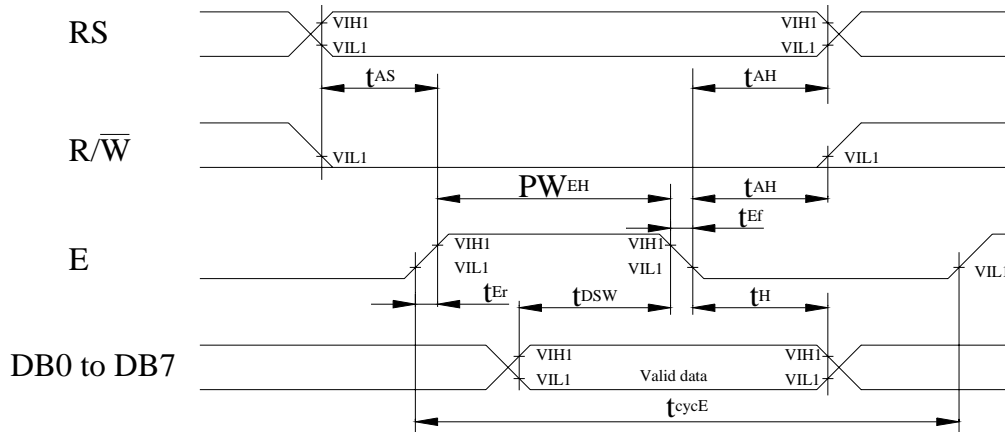
\* " - " : don't care



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### Timing Characteristics

#### 12.1 Write Operation



$T_a=25^{\circ}\text{C}$ ,  $V_{DD}=5.0\pm 0.5\text{V}$

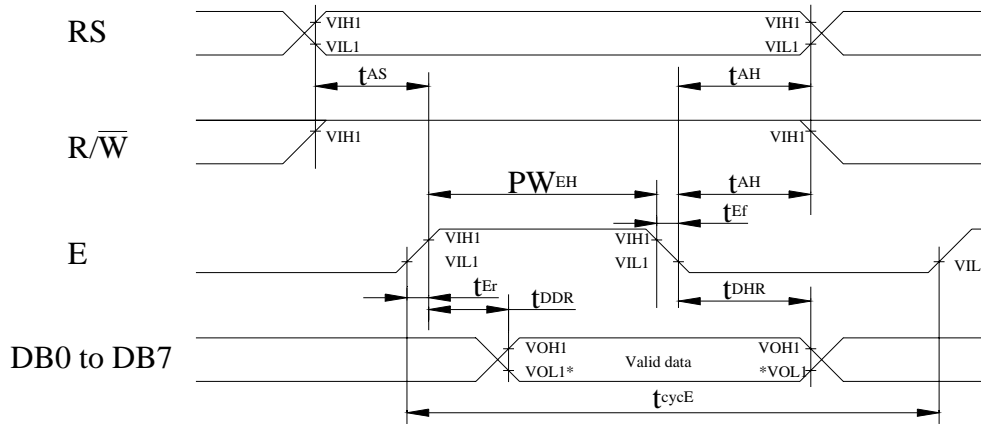
Item	Symbol	Min	Typ	Max	Unit
Enable cycle time	$t_{\text{cycE}}$	1200	-	-	ns
Enable pulse width (high level)	$PW_{\text{EH}}$	140	-	-	ns
Enable rise/fall time	$t_{\text{Er}}, t_{\text{Ef}}$	-	-	25	ns
Address set-up time (RS, R/W to E)	$t_{\text{AS}}$	0	-	-	ns
Address hold time	$t_{\text{AH}}$	10	-	-	ns
Data set-up time	$t_{\text{DSW}}$	40	-	-	ns
Data hold time	$t_{\text{H}}$	10	-	-	ns





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12.2 Read Operation



NOTE: \*VOL1 is assumed to be 0.8V at 2 MHz operation.

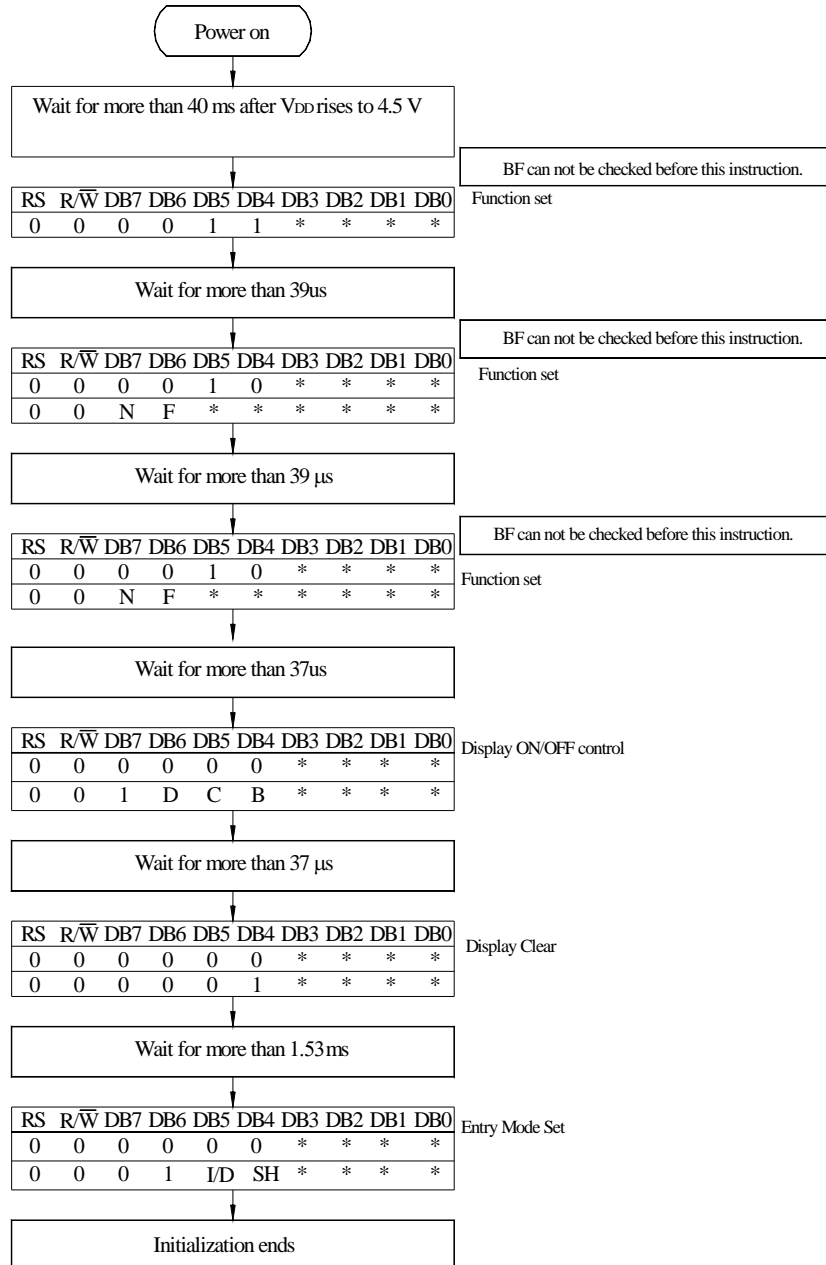
$T_a=25^{\circ}C$ ,  $V_{DD}=5.0 \pm 0.5V$

Item	Symbol	Min	Typ	Max	Unit
Enable cycle time	$t_{cycE}$	1200	-	-	ns
Enable pulse width (high level)	$PW_{EH}$	140	-	-	ns
Enable rise/fall time	$t_{Er}, t_{Ef}$	-	-	25	ns
Address set-up time (RS, R/W to E)	$t_{AS}$	0	-	-	ns
Address hold time	$t_{AH}$	10	-	-	ns
Data delay time	$t_{DDR}$	-	-	100	ns
Data hold time	$t_{DHR}$	10	-	-	ns



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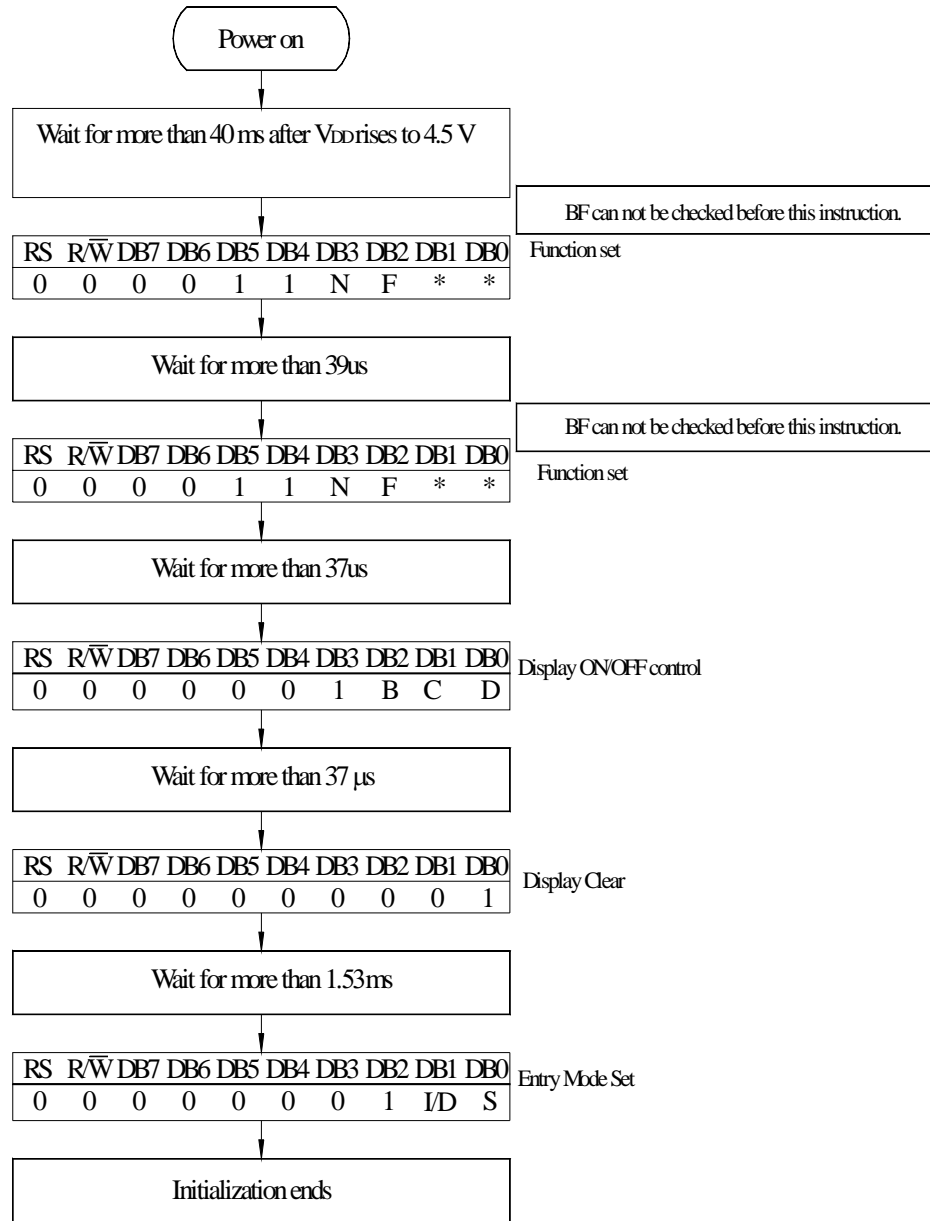
Initializing of LCM



4-Bit Ineterface



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8-Bit Interface



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## 14. Quality Assurance

### Screen Cosmetic Criteria

Item	Defect	Judgment Criterion	Partition
1	Spots	<p align="center">A)Clear  <u>Size: d mm</u>    <u>Acceptable Qty in active area</u>  <math>d \leq 0.1</math>          Disregard  <math>0.1 &lt; d \leq 0.2</math>          6  <math>0.2 &lt; d \leq 0.3</math>          2  <math>0.3 &lt; d</math>                  0</p> <p align="center">Note: Including pin holes and defective dots which must be within one pixel size.</p> <p align="center">B)Unclear  <u>Size: d mm</u>    <u>Acceptable Qty in active area</u>  <math>d \leq 0.2</math>          Disregard  <math>0.2 &lt; d \leq 0.5</math>          6  <math>0.5 &lt; d \leq 0.7</math>          2  <math>0.7 &lt; d</math>                  0</p>	Minor
2	Bubbles in Polarize	<p align="center"><u>Size: d mm</u>    <u>Acceptable Qty in active area</u>  <math>d \leq 0.3</math>          Disregard  <math>0.3 &lt; d \leq 1.0</math>          3  <math>1.0 &lt; d \leq 1.5</math>          1  <math>1.5 &lt; d</math>                  0</p>	Minor
3	Scratch	In accordance with spots cosmetic criteria. When the light reflects on the panel surface, the scratches are not to be remarkable.	Minor
4	Allowable Density	Above defects should be separated more than 30mm each other.	Minor
5	Coloration	Not to be noticeable coloration in the viewing area of the LCD panels. Back-light type should be judged with back-light on state only.	Minor



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### 15. Reliability

#### Content of Reliability Test

Environmental Test			
Test Item	Content of Test	Test Condition	Applicable Standard
High Temperature storage	Endurance test applying the high storage temperature for a long time.	60°C 200hrs	—
Low Temperature Storage	Endurance test applying the high storage temperature for a long time.	-10°C 200hrs	—
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	50°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	0°C 200hrs	—
High Temperature/ Humidity Storage	Endurance test applying the high temperature and high humidity storage for a long time.	60°C,90%RH 96hrs	—
High Temperature/ Humidity Operation	Endurance test applying the electric stress (Voltage & Current) and temperature / humidity stress to the element for a long time.	50°C,90%RH 96hrs	—
Temperature Cycle	Endurance test applying the low and high temperature cycle. 	-10°C/60°C 10 cycles	—
Mechanical Test			
Vibration test	Endurance test applying the vibration during transportation and using.	10~22Hz→ 1.5mmp-p 22~500Hz→ 1.5G Total 0.5hrs	—
Shock test	Constructional and mechanical endurance test applying the shock during transportation.	50G Half sign wave 11 msdc 3 times of each direction	—
Atmospheric pressure test	Endurance test applying the atmospheric pressure during transportation by air.	115mbar 40hrs	—
Others			
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5kΩ CS=100pF 1 time	—